

I" DRIVE IMPACT ATTACHMENTS







1" DRIVE RET RING® ONE-PIECE SOCKET RETAINERS

Conveniently replaces "O" Rings and Pins. See individual part numbers for size.

PART NUMBER	I.D.
6583	1-3/4"
6581A	2"
6584	2-1/8"
6585	2-1/4"
6586	2-1/2"
10019CG	2-5/8"
6587	3-1/8"

REFERENCE DIAGRAMS



Place Socket Retainer over square driver. Place Socket on square driver aligning retention holes. Hold center pin of Retainer between thumb and index finger, and insert it through retention holes



Push center pin of Socket Retainer all the way in.



Pull O-ring of Socket Retainer up into groove on Socket.

STEPI

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STEP II

STEP III

"O" RINGS AND PINS AS AN ALTERNATIVE TO RET RINGS

RET RING	RET RING ID	"O" RING	"O" RING WIDTH	"O" RING ID	PIN	PIN OD	PIN LENGTH
6583	1-3/4"	8577	1/8"	1-3/4"	8576	3/16"	1-3/4"
6581A	2"	8577	1/8"	1-3/4"	8576	3/16"	1-3/4"
6584	2-1/8"	8578	1/8"	2-1/8"	8580	3/16"	2-1/8"
6585	2-1/4"	8578	1/8"	2-1/8"	8580	3/16"	2-1/8"
6586	2-1/2"	8578	1/8"	2-1/8"	8580	3/16"	2-1/8"
10019CG	2-5/8"	No "O" Ring available			No Pin available		
6587	3-1/8"	No "O" Ring available			No Pin available		

















